



Commercial Manual **FCD410 SERIES**

Dual Air Handling Unit

3 TON - 5 TON



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Precautions

In this document, you will find a series of key recommendations to ensure proper start-up, efficient operation, and adequate maintenance of your equipment. Preventive care will not only guarantee the optimal functioning of the equipment, but it will also extend its useful life, optimize its performance, and help you save time and money in the long run.

By following these simple maintenance and operation steps, you can keep your HVAC system in the best operating conditions possible, maximizing its energy efficiency and avoiding unnecessary and costly breakdowns. Remember, regular maintenance not only improves comfort in your space, but also contributes to the well-being in general and the safety of everyone who uses it.



DANGER



Incorrect mounting, lifting, or movement may cause damage to the unit, property damage, serious personal injuries, or even death. Consult the weight and center of gravity data indicated in the project documentation to know the weights and center of gravity of the unit.



WARNING



An installation, adjustment, alteration, service, or incorrect maintenance may result in personal injury, death, or property damage. Therefore, all services or maintenance must be performed by a licensed professional contractor or an authorized service agency.



WARNING



Disconnect power source(s) before performing maintenance. Service must be performed by qualified personnel.
Risk of electric shock! May cause injury or death!



WARNING



To prevent the release of refrigerant into the atmosphere, the refrigeration circuit of this unit must be serviced only by technicians who meet local, state, and federal competency requirements.



WARNING



The installation of the system and all components, parts, and associated accessories that form part of the installation must be carried out in accordance with the regulations of ALL pertinent authorities and MUST comply with all applicable codes. It is the responsibility of the contractor/installer to determine and comply with ALL applicable regulations and codes.



WARNING



This device is not designed to be used by persons (including children) with physical, sensory, or mental limitations, or with lack of experience and knowledge, unless they have received supervision or instruction regarding the use of the device by a person responsible for their safety.



WARNING



The lifting angle must not exceed 30 degrees from the vertical, as the unit may become unstable, which could result in unit damage, property damage, serious personal injuries, or death.



WARNING



Drain pans must be cleaned periodically. Accumulated material such as dirt may cause illnesses or death. Cleaning must be performed by qualified personnel.



WARNING



Please note that refrigerants may be odorless.



WARNING



Keep in mind that the center of gravity is not necessarily located in the geometric center of the unit. Additional lifting elements must not be attached or secured to the unit, as this may affect the center of gravity and cause personal injuries or death, as well as damage to property or the unit. Qualified personnel must determine and verify, according to weight data, the lifting center of the unit, the location of the center of gravity, and lifting details according to the unit configuration.



WARNING



Children must NOT play with the equipment without supervision.



CAUTION



Lifting mechanisms must not come into contact with the unit beyond the lifting points. Care must always be taken when lifting the unit to avoid damaging control panels, unit housings, tubing, and unit structure.



CAUTION



Do not store or install the units in corrosive environments or in places exposed to extreme temperatures or humidity. Corrosive conditions, high temperatures, or humidity can significantly affect performance, reliability, and service life. Always move and store units in a vertical position. Tilting units may cause damage to the equipment.



CAUTION



RISK OF CUT – Failure to follow this precaution may cause personal injury. Metal parts may have sharp edges or burrs. Be careful and use proper protective clothing, safety glasses, and gloves when handling parts and performing unit maintenance to avoid injuries.



CAUTION



To extend equipment life, do not use these units as a heat source during the drying process of construction. Mechanical components and filters may become clogged quickly with dust and construction debris, which may damage the system and void the product warranty.



NOTICE



Maintenance must be carried out in accordance with the manufacturer's recommendations.



NOTICE



Only install in places not accessible to the general public.

Improper handling due to lack of knowledge of instructions or recommendations contained in this document may cause damage to equipment, reduced performance, and shortened service life. We are not responsible for damage caused by incorrect handling, unauthorized modifications, or consequences arising from using unauthorized modifications that alter the correct operation of the equipment. To guarantee safe and efficient operation, it is essential to follow all recommendations in this manual and use only original spare parts. The manufacturer reserves the right to make technical changes or add updates to improve HVAC system operation.

The following information refers to the FCD410 series. The supplied units may have varying characteristics according to customer requirements. For more detailed information about the unit purchased, refer to the technical specifications and the unit's nameplate.

Construction

FCD410 series air handling units are designed for heavy-duty operation. Their construction ensures a fully stable structure, capable of withstanding and evenly distributing both static and dynamic loads of internal components.

- Manufactured from heavy-gauge galvanized steel sheet, providing high corrosion resistance.
- Single-wall galvanized steel panels with expanded polyethylene insulation.
- Fully insulated fan-evaporator compartment, with easy access panels through doors featuring recessed handles.
- Structural base in galvanized steel sheet, providing ease and safety during transport and installation.
- Electrostatic powder coating system: a professional, long-lasting finish ideal for aggressive environments.
- Condensate drain pan made of heavy-gauge sheet with electrostatic coating.
- Motor-fan assembly mounted on a galvanized steel structure with anti-vibration supports.
- Modular design that facilitates maintenance and allows for future expansions or adaptations.

Fans and Motors

FCD410 air handling units offer a wide variety of fan and motor selection options across different ranges and capacities, ensuring optimal operation according to the user's requirements.

Motors

- Capacities based on design criteria and customer requirements.
- Single-phase or three-phase electric motor, 220V / 440V
- Protection rating IP54 / IP55
- Optional: suitable for classified areas, explosion-proof applications, or harsh environments
- High-efficiency motors (IE3 / IE4) available to reduce energy consumption

Components

- High- and low-pressure switches
- 24 V control terminal block
- Replaceable air filters, flat or bag type (depending on configuration), with front access
- Evaporator Fan:
 - Centrifugal type (conventional or plug fan)
 - Direct drive or belt-driven
 - Forward- or backward-curved blades

Air Cooling

The FCD410 series is equipped with a copper tube and aluminum fin heat exchanger. Available in various sizes and refrigerant circuit configurations, it provides the appropriate heat transfer area.

- Coils with up to 8 rows for direct expansion and/or chilled water
- Fully removable coil
- Available in Copper/Aluminum and Copper/Copper
- Galvanized steel support structure
- Drain pan available in stainless steel
- Optional: anti-corrosion coating for applications in marine or industrial environments

Control and Operation

- Digital thermostat with programmable scheduling functions
- Optional control system with touchscreen HMI for local monitoring and configuration
- Automatic protections against overcurrent, overpressure, and incorrect phase sequence

Maintenance and Safety

- Front access to all components for inspection and maintenance tasks
- Filters, fans, motors, and coils accessible without the need for special tools
- Warning labels and clear identification of electrical connections and critical components
- Installation and maintenance manual included

FCD 410 - 036 D - TD - 1 -

Category

FCD	Standard Air Handling Unit
MINIPK	MINIPACK Air Handling Unit
FCAPK	AIRPACK Air Handling Unit

Refrigerant

410	R410A
290	R290
32	R32

Nominal Capacity

036	3 Ton	102	8.5 Ton	240	20 Ton
048	4 Ton	120	10 Ton	300	25 Ton
060	5 Ton	150	12.5 Ton	360	30 Ton
072	6 Ton	180	15 Ton	480	40 Ton
090	7.5 Ton	210	17.5 Ton	600	50 Ton

Unit Configuration / Cabinet Orientation

V	Vertical
H	Horizontal
D	Dual
L	L-shaped configuration
C	C-shaped configuration

Number Of Cooling Circuits

	(Blank) One (1) Circuit
2C	Two (2) Circuits
3C	Three (3) Circuits
4C	Four (4) Circuits

Fan Drive Type

TD	Direct Drive
TP	Belt Drive
PF	Plug Fan (Plenum Fan)

Power Supply

1	220V / 60Hz / 1PH
2	110V / 60Hz / 1PH
3	220V / 60Hz / 3PH
4	440V / 60Hz / 3PH
5	380V / 50Hz / 3PH
6	480V / 60Hz / 3PH
7	380V / 60Hz / 3PH
8	220V / 50Hz / 3PH
9	440V / 50Hz / 3PH

Revision / Additional Options

	(Blank) No Additional Revisions - Standard Equipment
A	(Letter A - Z) Design Version - Specified on the Drawing / Order / Data Sheet

MODEL	FCD410-036D-TD-1	FCD410-036D-TD-4
GENERAL DATA		
Cooling Capacity ^[1] (BTU/h)	36,000	36,000
Tons of Refrigeration	3	3
EVAPORATOR FAN		
Fan Drive Type	Direct Drive	Direct Drive
Type	Centrifugal	Centrifugal
Number of Fans	1	1
Nominal Airflow ^[1] (CFM)	1200	1200
Fan [DxW] (in)	10 x 8	10 x 8
Number of motors	1	1
Current (A)	1.9	1.9
Power (HP)	1/3	1/3
RPM	1075 (3)	1075 (3)
EVAPORATOR COIL		
Type (Tube / Fin)	Copper / Aluminum	Copper / Aluminum
Configuration	Slant	Slant
Face Area (ft ²)	3.0	3.0
Rows / Fins per Inch	3 / 13	3 / 13
Liquid Line (Qty.)	3/8" (1)	3/8" (1)
Suction Line(Qty.)	3/4" (1)	3/4" (1)
DRAIN		
Drain Piping ^[2] (Qty.)	1" (2)	1" (2)
ELECTRICAL DATA		
V / Ph / Hz	220 / 1 / 60	440 / 1 / 60
Operating Current (A)	2.0	1.5
Minimum Circuit Ampacity (A)	2.5	2.0
Max. Overcurrent Protection (A)	4.5	3.0
DIMENSIONS [L x H x W] (mm)	525 x 1180 x 460	525 x 1180 x 460
NET WEIGHT (kg)	82	82
GROSS WEIGHT (kg)	84	84

Notes: ¹ Data corresponding to a specific condition. ² FPT thread. The information provided in the table is subject to change without prior notice. The unit color may change without prior notice. Air handling unit designed for use with R-410A. Unit designed for an external static pressure drop of 0.74 in-wg.

MODEL	FCD410-048D-TD-1	FCD410-048D-TD-4
GENERAL DATA		
Cooling Capacity ^[1] (BTU/h)	48,000	48,000
Tons of Refrigeration	4	4
EVAPORATOR FAN		
Fan Drive Type	Direct Drive	Direct Drive
Type	Centrifugal	Centrifugal
Number of Fans	1	1
Nominal Airflow ^[1] (CFM)	1600	2000
Fan [DxW] (in)	10 x 10	10 x 10
Number of motors	1	1
Current (A)	2.9	1.5
Power (HP)	1/2	1/2
RPM	1075 (3)	1075 (3)
EVAPORATOR COIL		
Type (Tube / Fin)	Copper / Aluminum	Copper / Aluminum
Configuration	Slant	Slant
Face Area (ft ²)	3.9	3.9
Rows / Fins per Inch	3 / 13	3 / 13
Liquid Line (Qty.)	3/8" (1)	3/8" (1)
Suction Line(Qty.)	7/8" (1)	7/8" (1)
DRAIN		
Drain Piping ^[2] (Qty.)	1" (2)	1" (2)
ELECTRICAL DATA		
V / Ph / Hz	220 / 1 / 60	440 / 1 / 60
Operating Current (A)	3.5	2.0
Minimum Circuit Ampacity (A)	4.3	2.5
Max. Overcurrent Protection (A)	7.3	4.0
DIMENSIONS [L x H x W] (mm)	625 x 1180 x 560	625 x 1180 x 560
NET WEIGHT (kg)	87	87
GROSS WEIGHT (kg)	90	90

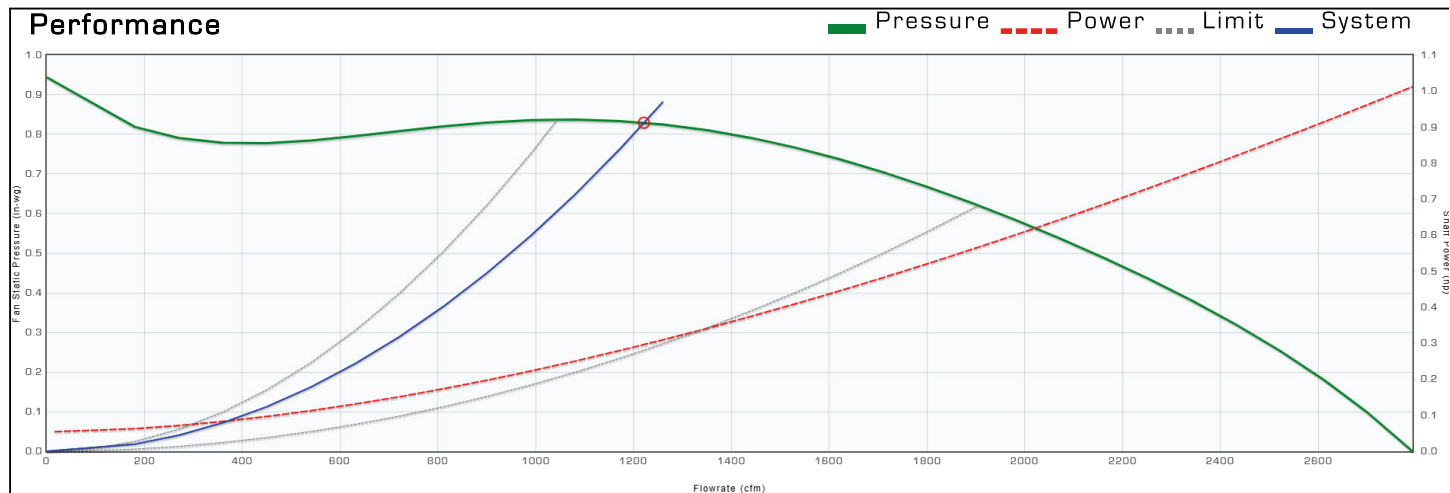
Notes: ¹ Data corresponding to a specific condition. ² FPT thread. The information provided in the table is subject to change without prior notice. The unit color may change without prior notice. Air handling unit designed for use with R-410A. Unit designed for an external static pressure drop of 0.74 in-wg.

MODEL	FCD410-060D-TD-1	FCD410-060D-TD-4
GENERAL DATA		
Cooling Capacity ^[1] (BTU/h)	60,000	60,000
Tons of Refrigeration	5	5
EVAPORATOR FAN		
Fan Drive Type	Direct Drive	Direct Drive
Type	Centrifugal	Centrifugal
Number of Fans	1	1
Nominal Airflow ^[1] (CFM)	2000	2000
Fan [DxW] (in)	10 x 10	10 x 10
Number of motors	1	1
Current (A)	4.0	4.0
Power (HP)	3/4	3/4
RPM	1075 (3)	1075 (3)
EVAPORATOR COIL		
Type (Tube / Fin)	Copper / Aluminum	Copper / Aluminum
Configuration	Slant	Slant
Face Area (ft ²)	3.89	3.89
Rows / Fins per Inch	4 / 13	4 / 13
Liquid Line (Qty.)	3/8" (1)	3/8" (1)
Suction Line(Qty.)	7/8" (1)	7/8" (1)
DRAIN		
Drain Piping ^[2] (Qty.)	1" (2)	1" (2)
ELECTRICAL DATA		
V / Ph / Hz	220 / 1 / 60	440 / 1 / 60
Operating Current (A)	4.2	2.2
Minimum Circuit Ampacity (A)	5.2	2.8
Max. Overcurrent Protection (A)	9.2	4.8
DIMENSIONS [L x H x W] (mm)	625 x 1180 x 560	625 x 1180 x 560
NET WEIGHT (kg)	60	60
GROSS WEIGHT (kg)	65	65

Notes: ¹ Data corresponding to a specific condition. ² FPT thread. The information provided in the table is subject to change without prior notice. The unit color may change without prior notice. Air handling unit designed for use with R-410A. Unit designed for an external static pressure drop of 0.74 in-wg.

3TON

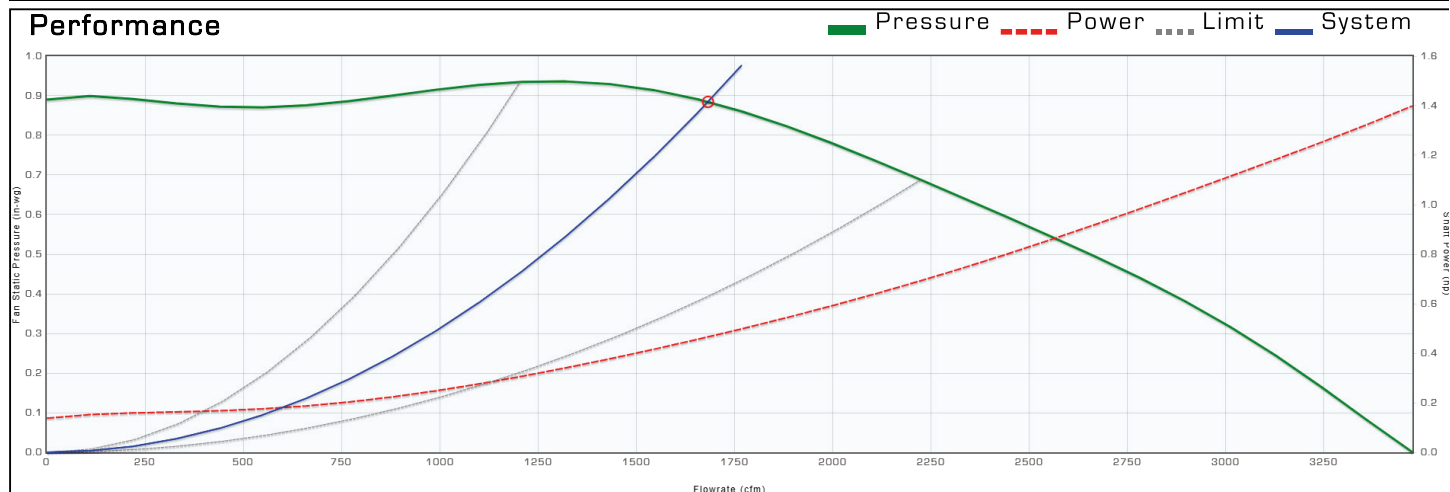
Model	DD10-8A	Flow	1221 cfm	Pressure	0.83 in-wg	Temperature	70 °F	Altitude	0 ft	Density	0.075 lb/ft ³	Q Derate	0 cfm	P Derate	0.00 in-wg	Vav Set Point	0.00 in-wg
Fan Tag	Flow	1221 cfm	Pressure	0.83 in-wg	Power	0.30 hp	Static Efficiency	53.9 %	Total Efficiency	63.1 %	Speed	900 rpm	Outlet Velocity	1507 fpm	FEI	1.71	
	Impeller Dia	10.0 in	Outlet Area	0.81 ft ²	Max. Speed	2000 rpm	AMCA Class	Class I	Drive	Direct Drives	Blades	48	P Volume	1.75 ft ³	TurnDown	100 %	



Sound(Lwi/Lwo)	63	125	250	500	1000	2000	4000	8000	Lw	LwA
	69/84	70/81	68/79	67/73	68/71	64/69	63/65	61/61	76/87	72/77

4 TON

Model	DD10-10A	Flow	1682 cfm	Pressure	0.88 in-wg	Temperature	70 °F	Altitude	1000 ft	Density	0.072 lb/ft ³	Q Derate	0 cfm	P Derate	0.00 in-wg	Vav Set Point	0.00 in-wg
Fan Tag	Flow	1682 cfm	Pressure	0.88 in-wg	Power	0.47 hp	Static Efficiency	50.4 %	Total Efficiency	59.6 %	Speed	970 rpm	Outlet Velocity	1649 fpm	FEI	1.52	
	Impeller Dia	10.0 in	Outlet Area	1.02 ft ²	Max. Speed	2000 rpm	AMCA Class	Class I	Drive	Direct Drives	Blades	48	P Volume	2.19 ft ³	TurnDown	100 %	

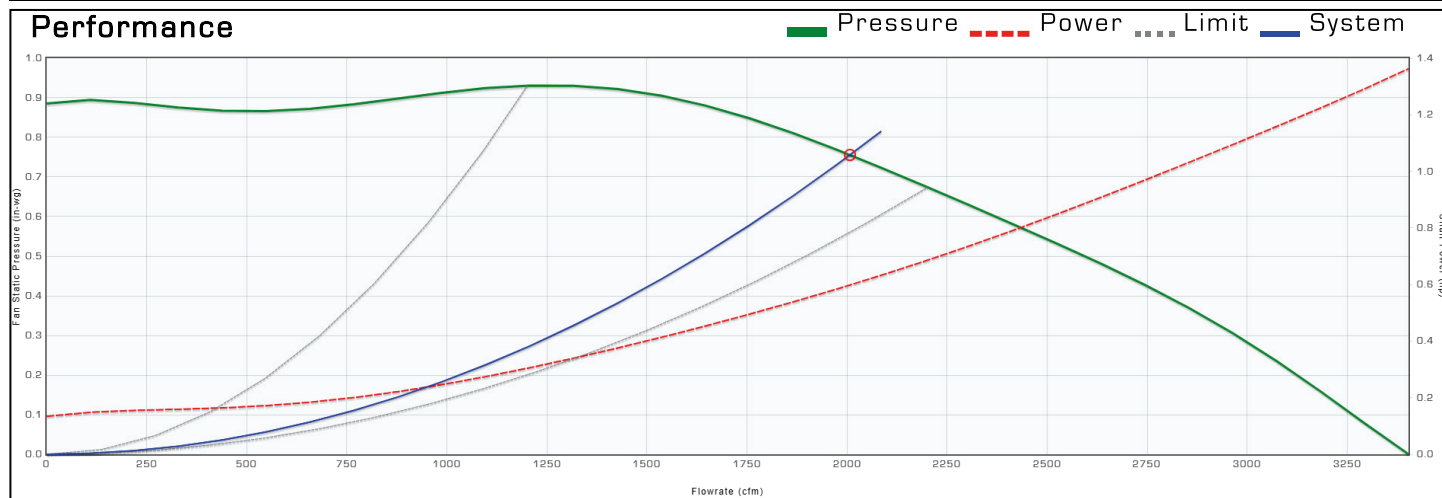


Sound(Lwi/Lwo)	63	125	250	500	1000	2000	4000	8000	Lw	LwA
	71/80	72/75	69/74	68/68	70/67	66/65	65/61	62/57	78/82	74/73

Notes: Airflow performance data is obtained in accordance with AMCA 210-07. Installed performance will vary depending on the extent of the cabinet geometry. Sound data is estimated based on industry experience for the selected product type. These data should be used for comparative purposes only and do not represent installed values.

5 TON

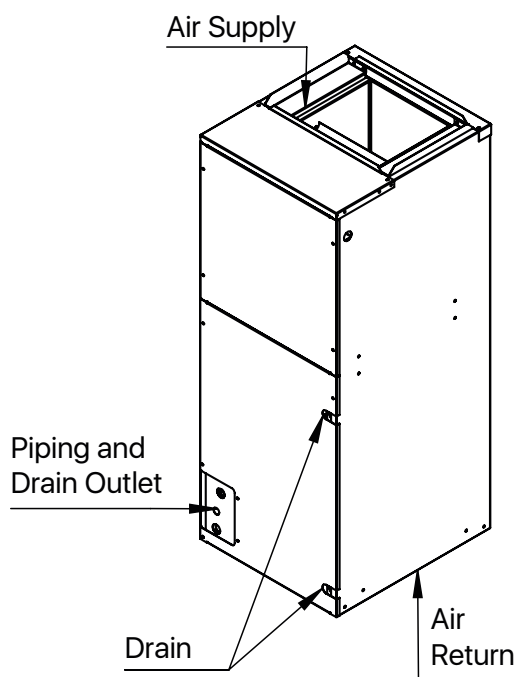
Model DD10-10A	Flow 2007 cfm	Pressure 0.76 in-wg	Temperature 70 °F	Altitude 0 ft	Density 0.075 lb/ft ³	Q Derate 0 cfm	P Derate 0.00 in-wg	Vav Set Point 0.00 in-wg
Fan Tag	Flow 2007 cfm	Pressure 0.76 in-wg	Power 0.60 hp	Static Efficiency 40.0 %	Total Efficiency 52.7 %	Speed 950 rpm	Outlet Velocity 1968 fpm	FEI 1.36
	Impeller Dia 10.0 in	Outlet Area 1.02 ft ²	Max. Speed 2000 rpm	AMCA Class 0	Drive Direct Drives	Blades 48	P Volume 2.19 ft ³	TurnDown 100 %



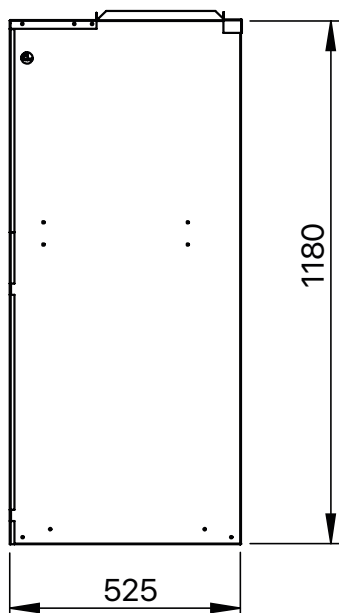
Sound(Lwi/Lwo)	63	125	250	500	1000	2000	4000	8000	Lw	LwA
	73/76	74/74	71/73	70/68	72/66	68/63	67/60	64/56	80/80	76/72

Notes: Airflow performance data is obtained in accordance with AMCA 210-07. Installed performance will vary depending on the extent of the cabinet geometry. Sound data is estimated based on industry experience for the selected product type. These data should be used for comparative purposes only and do not represent installed values.

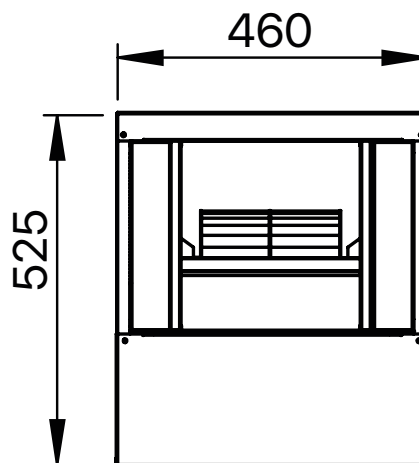
3 TON



Front View

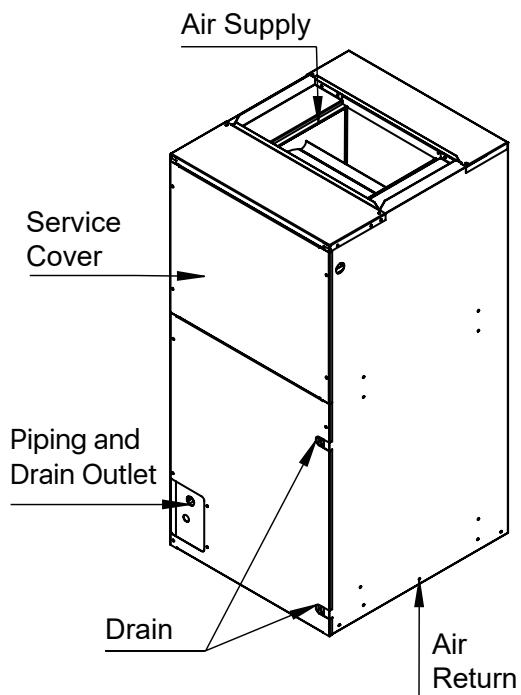


Top View

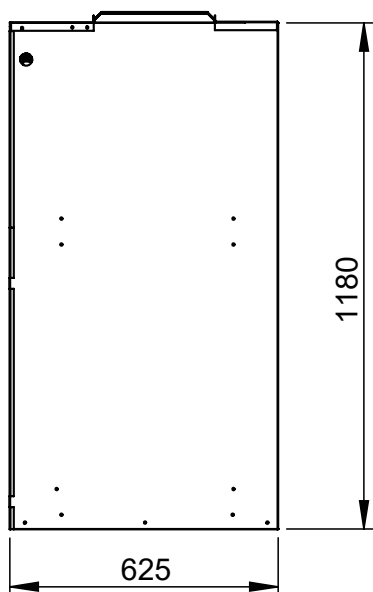


Note: All measurements are in millimeters (mm).

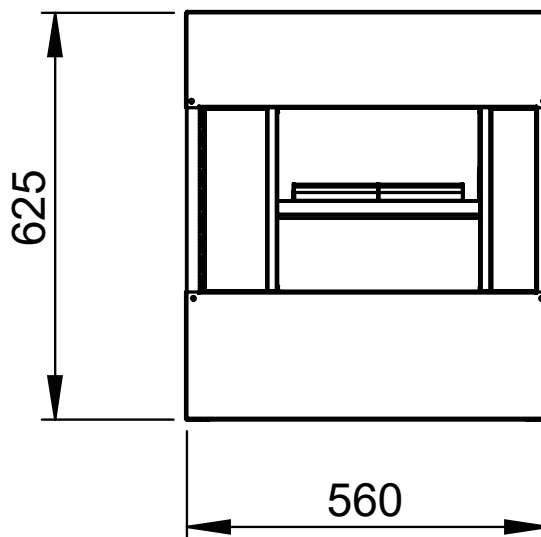
4 TON



Front view

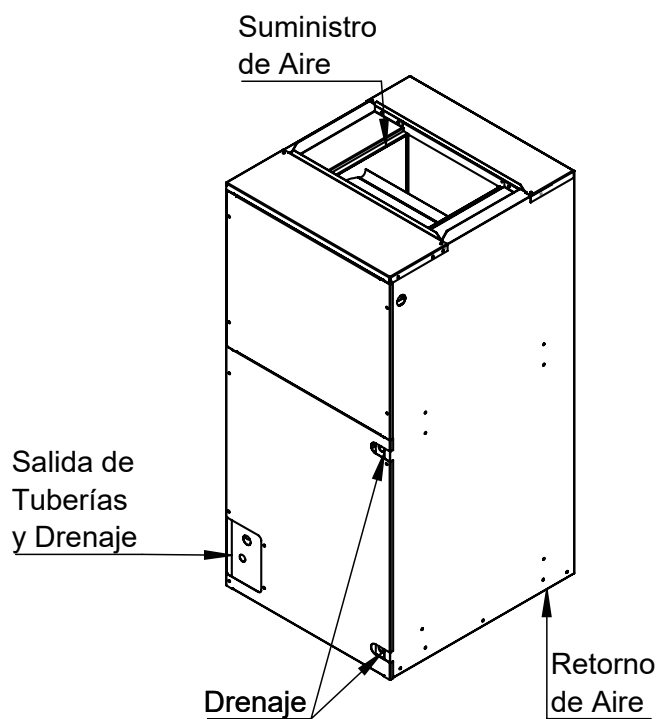


Top View

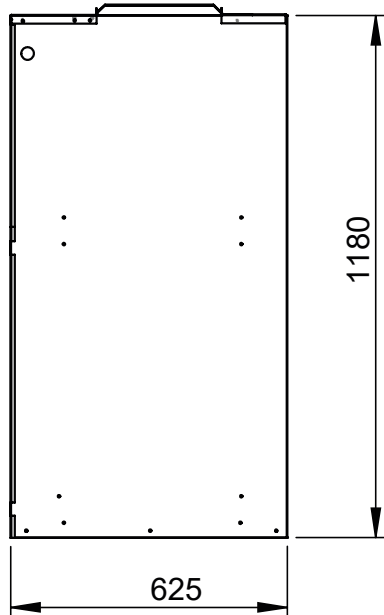


Note: All measurements are in millimeters (mm).

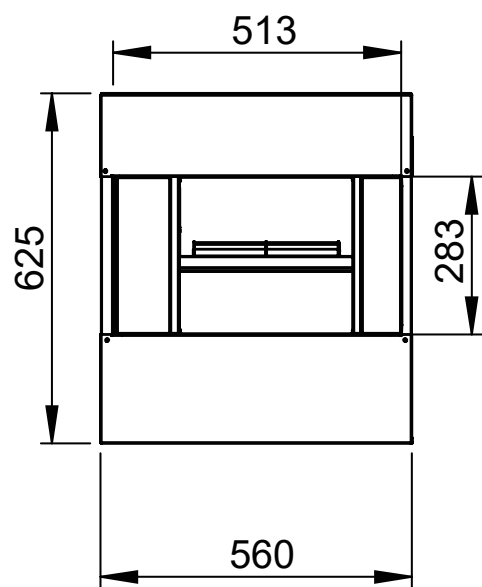
5 TON



Front View



Top View



Note: All measurements are in millimeters (mm).

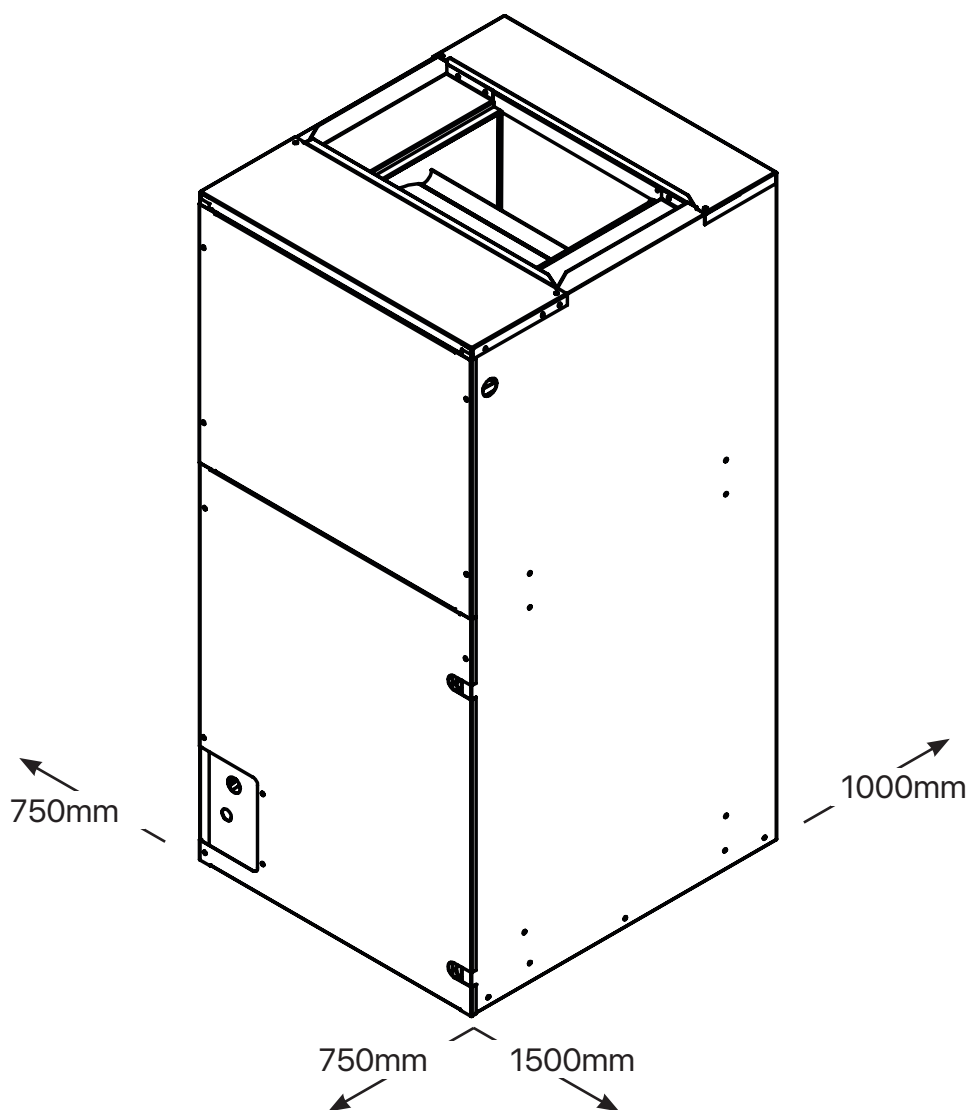
Safety Clearance Distance

The following minimum clearance recommendations for ventilation are provided. The installer must evaluate each application and ensure adequate ventilation. Failure to do so may result in improper unit operation. Reasons for providing clearance:

1. Door opening – All hinged access doors require sufficient space to fully open and allow standard maintenance operations, such as filter replacement.
2. Component removal – In the event of a component failure, such as an energy recovery wheel, adequate side clearance is required to allow complete removal of the component.

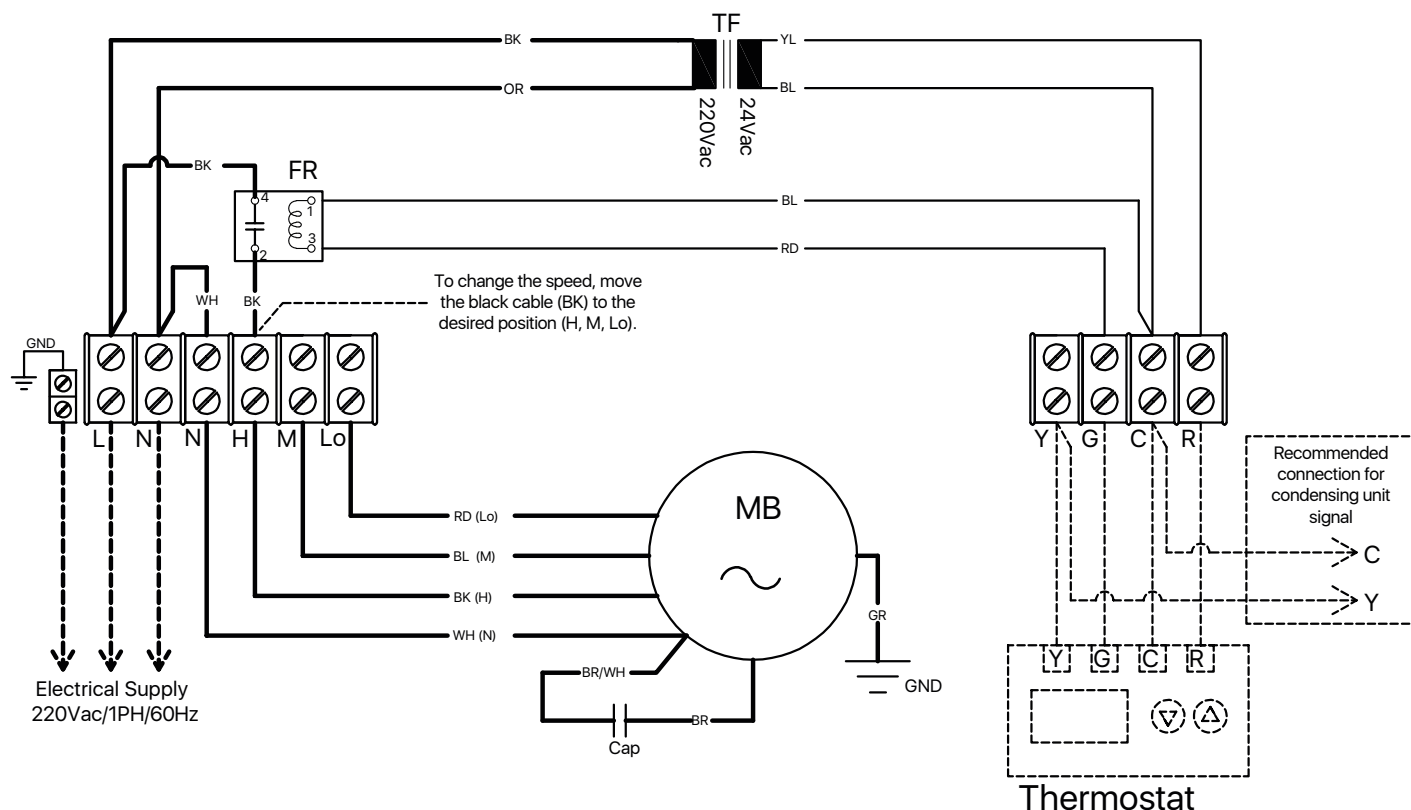
3. Air recirculation – Whether from building exhaust outlets or a gas burner flue, a minimum separation distance is required to prevent unwanted air streams from entering the outdoor air intake.
4. Applicable codes – Electrical and other local codes often require minimum clearances around electrical or motorized equipment.

The following minimum clearances must be observed to ensure proper unit performance and serviceability. It is critical that air discharge outlets are not connected into a common duct prior to a minimum distance of 1.5 meters (5 ft), and preferably not less than 2 meters (6.5 ft).



While performing the electrical installation, the authorized technician must verify that the electrical circuit of the equipment shown below is in compliance:

220V / 1PH / 60Hz



⚠ WARNING ⚠

High Voltage: Disconnect the power source(s) before performing maintenance. Service must be performed by qualified personnel. Risk of electric shock! May cause injury or death!

Elements:

MB: Blower Motor
TF: Transformer
CAP: Capacitor
L & N: AC Power Supply Line
FR: Auxiliary Relay
G: Fan Signal
Y: Condenser Signal
R: 24Vac Common Line
C: 24Vac Auxiliary Line
GND: Ground

Colors Code:

BK: Black
BL: Blue
BR: Brown
OR: Orange
RD: Red
WH: White
YL: Yellow
GR: Green

Speed:

H: High
M: Medium
Lo: Low

Factory Wiring:

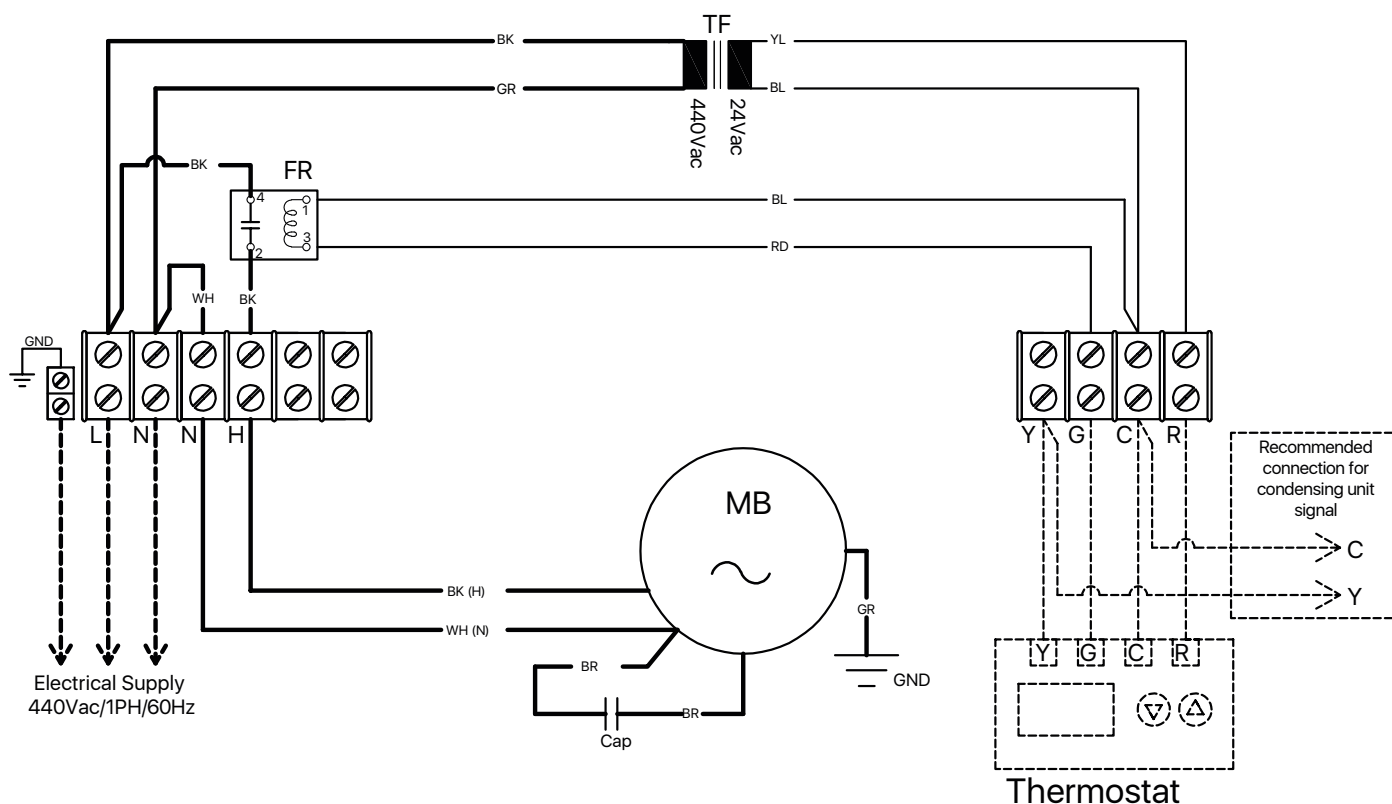
——— High Voltage
 ——— Low Voltage

Field Wiring:

- - - High Voltage
 - - - Low Voltage

While performing the electrical installation, the authorized technician must verify that the electrical circuit of the equipment shown below is in compliance:

440V / 3PH / 60Hz



⚠ WARNING ⚠

High Voltage: Disconnect the power source(s) before performing maintenance. Service must be performed by qualified personnel. Risk of electric shock! May cause injury or death!

Elements:

MB: Blower Motor
TF: Transformer
CAP: Capacitor
L & N: AC Power Supply Line
FR: Auxiliary Relay
G: Fan Signal
Y: Condenser Signal
R: 24Vac Common Line
C: 24Vac Auxiliary Line
GND: Ground

Colors Code:

BK: Black
BL: Blue
BR: Brown
OR: Orange
RD: Red
WH: White
YL: Yellow
GR: Green

Speed:

H: High
M: Medium
Lo: Low

Factory Wiring:

— High Voltage
 — Low Voltage

Field Wiring:

- - - High Voltage
 - - - Low Voltage

The general conditions that must be considered before installing the equipment:



WARNING



Work on the equipment must be carried out exclusively by professionals. Do not connect the power supply until all work has been completed.



CAUTION



RISK OF CUT – Failure to follow this precaution may result in personal injury. Metal parts may have sharp edges or burrs. Be careful and use proper protective clothing, safety glasses, and gloves when handling parts and performing maintenance on the air conditioning units.



NOTICE



For installation only in areas not accessible to the general public, such as mechanical rooms or rooftops.

IMPORTANT CONSIDERATIONS

1. Electrical installation: All wiring shall be performed by qualified personnel in accordance with applicable local and national codes.
2. Grounding: Follow NEC requirements or applicable local regulations for grounding to ensure safety and protection against faults.
3. Power supply: Verify that the electrical supply complies with the manufacturer's specifications, including voltage stability and adequate current capacity.
4. Surge protection: Install surge protection devices to prevent damage from lightning strikes or electrical fluctuations.
5. Outdoor electrical connections: Use weatherproof enclosures and sealing methods for outdoor electrical connections to prevent corrosion or failure.
6. Safe environment: Select a location away from gases, flammable vapors, or combustible materials that could pose risks during operation or maintenance.
7. Structural support: Ensure the supporting structure is capable of withstanding the total unit weight, including vibration and long-term structural stress.
8. Seismic restraints (if applicable): In seismic zones, secure the unit with anchors or restraint systems compliant with local codes.
9. Unit leveling: Install the unit level to ensure proper performance, efficient drainage, and to prevent operational issues or vibration-related wear.
10. Vibration isolation: Install vibration isolators between the unit and its base to minimize noise transmission and structural vibration.
11. Drain location: Select a location that allows easy connection to the drainage system. Install a trap to prevent backflow or odors.
12. Negative pressure condensate: For air handling units operating under negative pressure, install a deep-seal trap to prevent odor suction.
13. Fan rotation verification: Confirm that the motor rotation direction is correct prior to unit start-up.
14. Equipment verification: Confirm that model number, options, and voltage match the unit nameplate to avoid compatibility or warranty issues.
15. External visual inspection: Inspect the exterior — top panel, access panels, and hardware — for shipping or handling damage.
16. Internal inspection: Perform a visual inspection of internal components for bent fins, loose wiring, or misaligned fans.
17. Airflow verification: Confirm proper fan and duct airflow before sealing connections to avoid rework.
18. Unrestricted airflow: Ensure there are no obstructions in the supply and return air paths to maintain proper circulation and temperature control.
19. Air leakage verification: Ensure inspection doors, panels, and duct connections are properly sealed to prevent air leakage.
20. Duct connections: Use airtight flexible duct connectors to prevent transmission of noise, vibration, or thermal stress.
21. Air discharge separation: For direct-drive units, do not combine discharge outlets into a common duct before a minimum distance of 1.5 meters (2 meters recommended).
22. Pipe insulation: Insulate refrigerant lines and drain piping to prevent condensation, energy loss, and thermal degradation.
23. Maintenance clearance: Maintain the minimum recommended clearances for service access, filter replacement, and maintenance operations.
24. Filter access: Verify that the installation location allows easy filter removal for cleaning or replacement without structural interference.
25. Pest protection: Seal cable entries, piping penetrations, and duct openings to prevent the ingress of rodents or insects.
26. Labeling and documentation: Label all wiring and piping. Keep wiring diagrams and manuals accessible near the unit.

The following is a brief description of the steps for system startup and commissioning (to be carried out only by an authorized technician):



WARNING



Never perform work on the equipment without the assistance of qualified professionals. Before making any connection, make sure that the power supply lines are completely disconnected and without energy until all work is fully completed..

STEPS FOR SYSTEM STARTUP:

1. Verify grounding connection: Confirm that the grounding connection is reliable and that the conductor is properly connected to the building's grounding system. Never connect the grounding conductor to gas piping, water piping, telephone lines, or other non-dedicated systems, as this may compromise equipment safety.
2. Ensure adequate electrical capacity: Verify that sufficient electrical capacity is available for proper equipment operation. Confirm that the conductor size complies with the specified current consumption indicated in the technical specifications.
3. Provide power from the breaker panel: Connect the electrical supply to the unit from the main breaker panel. Ensure that the circuit breaker rating is adequate to protect the equipment and prevent overload or internal component damage.
4. Connect power supply lines: Connect the supply conductors to the corresponding terminals. For single-phase units, use terminals labeled L1 and L2. For three-phase units, ensure that phases L1, L2, and L3 are correctly connected within the electrical panel.
5. Tighten all electrical terminals: During transportation or over time, terminals may loosen. Retighten all terminal screws to prevent arcing or electrical faults.
6. Inspect for visible damage or debris: Examine the unit for physical damage, loose panels, or foreign objects inside the cabinet before energizing. Remove any obstruction that may interfere with moving parts or airflow.
7. Inspect drain lines: Ensure that the condensate drain line is free of obstructions and properly routed to prevent overflow or water damage to the unit or building.
8. Connect control wiring: From the unit, connect the control conductors (R, G, Y, and O*, if applicable) as indicated in the electrical panel to the corresponding thermostat terminals to ensure proper system control.
9. Verify all electrical connections: Confirm that all electrical connections are properly made and secured in accordance with the wiring diagrams supplied with the equipment to ensure safe and reliable operation.
10. Verify fan rotation (three-phase units): For three-phase equipment, confirm that the fan or blower motor rotates in the correct direction. If incorrect, interchange any two phases (e.g., L1 and L2) to correct rotation.
11. Inspect air filters and ductwork prior to start-up: Ensure filters are clean and properly installed. Inspect ductwork for blockages, leaks, or disconnections that could affect airflow and system efficiency.
12. Energize the unit: After completing all connections, switch on the field-installed disconnects or breakers to energize the unit. Verify correct connections before proceeding.
13. Verify refrigerant levels: Before operating the unit, confirm that refrigerant levels are within the manufacturer's recommended range. Low refrigerant levels may affect performance, efficiency, and compressor reliability. If levels are incorrect, contact a certified technician.
14. Measure voltage and current at start-up: After energizing, measure supply voltage and operating current to confirm they are within acceptable limits according to the unit nameplate. This helps identify issues such as undervoltage or overcurrent conditions.
15. Test system operation: Once all connections are verified and the unit is energized, test system operation. Set the thermostat to the desired temperature and confirm that the unit cools properly without unusual noise or vibration.
16. Operate unit under observation: Allow the system to operate for at least 15–20 minutes while monitoring pressures, temperatures, and overall performance to detect any early signs of malfunction.
17. Thermostat adjustment: System operation is controlled by the indoor thermostat. Ensure it is set to the desired temperature to maintain indoor comfort conditions.
18. Program thermostat (if applicable): If a programmable thermostat is used, ensure it is properly configured with operating schedules, cooling setpoints, and fan settings.

With proper maintenance and care, your air conditioning unit will operate efficiently and cost-effectively. Before performing any maintenance task, consider the following essential safety precautions:

**WARNING**

To avoid equipment damage and prevent personal injury or even death, make sure to completely disconnect the power supply before performing any maintenance task. This includes disconnecting power from both indoor and outdoor units.
NOTE: There may be multiple electrical disconnect switches. Verify and deactivate all of them to ensure your safety.

**WARNING**

Although special attention has been given to minimizing sharp edges during equipment manufacturing, we recommend handling parts very carefully and avoiding placing hands inside the unit without proper precautions.

MAINTENANCE RECOMMENDATIONS

1. **Electrical Power Supply Inspection:** Periodically check the unit's power supply to ensure proper operation. Monitor the current of the main components according to the equipment's nameplate.
2. **Tighten Electrical Connections:** Inspect and tighten all terminals and electrical connections to prevent arcing, voltage drops, or overheating due to loose or corroded connections.
3. **Inspection and Testing of Capacitors and Contactors:** Check capacitors for bulging or leakage and test contactors to ensure proper operation. Faulty components may cause start-up failures.
4. **Inspection of Safety Controls and Sensors:** Test the operation of safety switches, pressure sensors, and other automatic shutdown systems to ensure proper functioning under emergency or overload conditions.
5. **Operating Pressure Inspection:** Periodically check the system's operating pressures (high and low). Make sure they do not exceed the established ranges for normal operation.
6. **Inspection of Hydraulic Lines:** Ensure there are no blockages in the water supply and return lines to prevent overpressure or stagnation that could damage piping or heat exchangers.
7. **Fan Motor Lubrication (if applicable):** Lubricate fan motors and bearings (for models with serviceable components) according to manufacturer recommendations to prevent overheating or failures.
8. **Air filter cleaning:** Clean the air filter to prevent airflow restriction, which may reduce unit efficiency and shorten its service life.
9. **Evaporator coil inspection:** Verify the condition of the evaporator coil to ensure it is free of obstructions, allowing unrestricted airflow and proper heat transfer.
10. **Coil Cleaning:** If necessary, clean the coil with a mild detergent solution and rinse with water. This process may require coil removal. Be careful not to damage the fins.
11. **Inspection of Refrigerant Line Insulation Wear:** Check whether refrigerant line insulation is deteriorated, which may cause energy loss or reduced cooling performance.
12. **Blower inspection:** Regularly inspect the blower to prevent dirt accumulation or friction between the blades, which could negatively impact system performance.
13. **Avoid Debris Accumulation:** Do not allow debris to accumulate around or on top of the unit, as this may reduce cooling capacity.
14. **Check for Unusual Noises or Vibrations:** Listen for abnormal noises (knocking, humming, squealing) that may indicate loose components or imminent failures.
15. **Controller Calibration:** Periodically check and calibrate the controller to ensure accuracy in water return temperature and achieve optimal comfort.
16. **Exhaust Air Grille Cleaning:** Remove dust and debris from the exhaust air grilles or replace them if damaged.
17. **System Shutdown and Restart Test:** Verify that the system shuts down and restarts correctly after a power outage, sensor activation, or controller adjustment.
18. **Annual comprehensive maintenance:** After one year of operation, perform a complete maintenance inspection of the unit, including verification of the motor, bearings, and shaft condition.



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